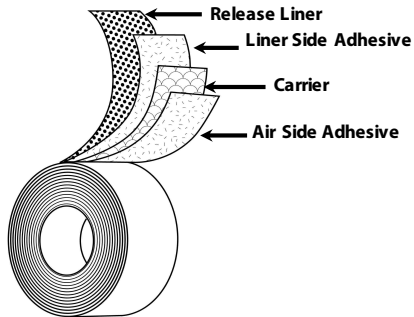


1312C

Double-Coated Tape



- Liner:** 80lb semi-bleached, super-calendered kraft, silicone coated on both sides
- Liner Side Adhesive:** Rubber (I902)
- Backing/Carrier:** 0.5 mil polyester film
- Air Side Adhesive:** Acrylic (I601)

Applications

- Gasket assembly
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge, rubber, foam, and plastic

Features

- Polyester Film Carrier
- Air-Side Acrylic Adhesive
- Liner-Side Rubber Adhesive
- 80lb Liner

Benefits

- Support for aid in processing and application
- Easily conforms to various surface types
- High initial tack
- Resists plasticizer and oil migration
- Good adhesion to a wide variety of substrates
- Good adhesion
- High shear strength
- Easy liner removal

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.7 mils	0.196 mm	PSTC 133
Adhesive Thickness (Air Side)	1.3 mils	0.033 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.2 mils	0.030 mm	PSTC 133
Liner Thickness	4.7 mils	0.119 mm	PSTC 133
Adhesion to Steel (Air Side)	110 oz/in	12.03 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	100 oz/in	10.94 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	<12 hours		PSTC 107
Shear Strength (Liner Side)	168+ hours		PSTC 107
Application Temperature	40 to 135 °F	18 to 65 °C	
Laminating Temperature	65 to 180 °F	18 to 82 °C	
Maximum Continuous Use	160 °F	71 °C	
Intermittent Use	180 °F	82 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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